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D3290-041
Job Sheet 203535



Part No: D3290-041 **Job Qty:** 5 pcs
Part Name: Replacement Exterior Window For -111

Part Weight: 0 lbs **Status:** Scheduled **Priority:** Medium
Job Created: 11/21/19 **Job Tracking No:**
Due Date: 12/5/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**
Note: DWG REV C IPP B 05.05.25 Added Step 11 KJ/JLM IPP C IPP Rev:D Now on Waterjet 06-06-16 JLM IPP rev E rev C dwg 07.09.28 EC verified by: DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	5 pcs	12/5/19	12/5/19	0.00	2.16	Small Fab - 1		SA 19/12/19
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
170	QC 5	5 pcs	12/5/19	12/5/19	0.00	0.00	QC 5 - 10		DAS 40 DEC 09 2019 8-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
180	Packaging 3-1 - Stock - B4B	5 pcs	12/5/19	12/5/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		

				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS
				Packaging 3 - 8 - B4B	58 DEC 17 2019
				Packaging 3 - 9 - B4B	Q-89
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	ix st 433
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	5 pcs	12/5/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21 DEC 17 2019
				QC 21 - SA - 53	3-89

Part Op 100 - (Small Fab) ***Windows need to be protected at all time*** **DEBURR EDGE LIGHTLY*** Assemble as per Dwg
Descriptions: D3290 VERIFY BY: _____ DATE: _____ Clean D3290-041, wrap in foam wrap and place in plastic
wrap ***Inspection complete D2126 length of material needs to be check for any deformations, material build ups or issue
that will lead to any rejections***
170 - (QC5- Inspect part completeness to step on W/O)
180 - (Identify as per dwg & Stock Location: _____)
190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2126	Locking Seal (Sold Per Foot)	32,5000 ft (6.5 ea)	100-Small Fab - 1	5204082
D3290-1	Frame	5 pcs (1 ea)	100-Small Fab - 1	5226749
D3290-3	Window	5 pcs (1 ea)	100-Small Fab - 1	5203046

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D2126	33	493	0
	D3290-1	5	5	0
	D3290-3	5	24	0

Part Specifications
Specifications could not be found.

Plex 12/4/19 1:39 PM dart.boucher.sylvie